

# We've got your engines... The Nations #1 distributor of new and remanufactured powertrain products. Our focus is to provide the highest quality products and services available, sombined with patients it is a service and service available.

combined with nationwide warranty coverage giving our customers the best overall value in the marketplace.

As a buyer of replacement powertrain products, you know how important it is to make the right decision. Our manufacturing process offers more innovation and better technology than any other remanufactured powertrain company in the world. Please explore our website to see why Eagle Engine Sales, Inc. is the right choice for you. Better quality is simply a better deal.



**MerCruiser OMC** Volvo Cobra Crusader **Chrysler Ford Chevrolet General Motors** 4, 6, & 8 Cylinders New & Remanufactured **Accessories Marine Parts** 



# 1991-Current / 3.0L Carbureted **Marine Engine**



**NEW** Marine Base Engine.

### **ENGINE DETAILS:**

 Displacement: 3.0L Marine Engine (181 CID)

**ENGINE INCLUDES:** 

- Valve Cover
- Timing Cover

### YOU MAY ALSO NEED...

 Manifold to Head Gasket







### 4300N

# 1996-Current / 4.3L Carbureted-EFI 1996-2007 / 4.3L MPI\*

2008-Current / 4.3L MPI

**NEW** Marine Base Engine.

Replacement for MerCruiser, OMC, and Volvo. Engine is a direct replacement for 96-Current Vortec (8 bolt intake) 4.3L carbureted applications. It is also a direct replacement for 2008-Current MPI Applications.

\*1996-2007 MPI application requires an updated front cover kit. PN: 105097

### **ENGINE DETAILS**

- Displacement: 4.3L (262 CID)
- Horsepower: 226 hp @ 4800 RPM
- Torque: 265İb-ft @ 4000-RPM
- 1 Piece Rear Main Seal
- Balance-Shaft
- 8 Bolt Pattern Style for Intake Manifold

### **ENGINE INCLUDES:**

- Cast Aluminum **Timing Cover**
- Valve Covers
- Oil Pan
- Water Pump
- Crankshaft Position Sensor

- Intake Gaskets PN: 104295A
- Exhaust Gaskets PN: 17410

# 1967-1985/GM 5.7L Carbureted **Long Block**



Replacement for MerCruiser, OMC, Crusader, Cobra and Volvo.

### **ENGINE DETAILS**

- Displacement: 5.7L 350 CID
- Horsepower: 260 hp @ 4400 RPM
- Torque: 350 lb-ft @ 3600 RPM
- Accepts Mechanical
- **Fuel Pump** • 12 Bolt Pattern
- Style for Intake • Flat Camshaft
- 2 Piece Seal

### **ENGINE INCLUDES**

- Valve Covers
- Timing Cover
- Oil Pan

### YOU MAY ALSO NEED...

 Intake Gaskets PN: 17320

- Exhaust Gaskets PN: 17420
- Spark Plugs
- PN: MR43T
- Water Pump PN: E684



### 2538-290

# 1967-1985/GM 5.7L Carbureted Long Block/290 Horsepower

Replacement for MerCruiser, OMC, Crusader, Cobra and Volvo.

### **ENGINE DETAILS**

- Displacement: 5.7L 350 CID
- Horsepower: 290 hp @ 5100 RPM
- Torque: 350 lb-ft @ 4200 RPM
- Accepts Mechanical **Fuel Pump**
- 2 Piece Seal **ENGINE INCLUDES**

Flat Camshaft

- Valve Covers Timing Cover
- Oil Pan

### YOU MAY ALSO NEED...

- Intake Gaskets PN: 17320
- Exhaust Gaskets
- PN: 17420
- Spark Plugs PN: MR43T
- Water Pump PN: E684





### 2538-SC

# 1967-1985/GM 5.7L **Carbureted Long Block**



Replacement for MerCruiser, OMC, Crusader, Cobra and Volvo.

### **ENGINE DETAILS**

- Displacement: 5.7L 350 CID
- Horsepower: 260 hp @ 4400 RPM
- Torque: 350 lb-ft @ 3600 RPM
- Accepts Mechanical Fuel Pump
- 12 Bolt Pattern Style for Intake
- Flat Camshaft
- 2 Piece Seal

### **ENGINE INCLUDES**

- Valve Covers
- Timing Cover
- Oil Pan
- Brass Lined 4 BBL Intake Manifold
- Water Pump
- Harmonic Balancer

### YOU MAY ALSO NEED...

 Intake Gaskets PN: 17320

 Exhaust Gaskets PN: 17420

 Spark Plugs PN: MR43T



### 2538-SC-290

# 1967-1985/GM 5.7L Carbureted Long Block/290 Horsepower

Replacement for MerCruiser, OMC, Crusader, Cobra and Volvo.





- Displacement: 5.7L 350 CID
- Horsepower: 290 hp @ 5100 RPM
- Torque: 350 lb-ft @ 4200 RPM
- Accepts Mechanical Fuel Pump
- 12 Bolt Pattern Style for Intake
- Flat Camshaft
- 2 Piece Seal

### **ENGINE INCLUDES**

- Valve Covers
- Timing Cover
- Oil Pan
- Brass Lined 4 BBL Intake Manifold
- Water Pump
- Harmonic Balancer

- Intake Gaskets
- PN: 17320
- Exhaust Gaskets PN: 17420
- Spark Plugs PN: MR43T



# 1986-Current / 5.7L Carbureted Long Block\* (12 BOLT INTAKE)

YOU MAY ALSO NEED...

Intake Gaskets

PN: 17320

PN: 17420 Spark Plugs

PN: MR43T

Intake Manifold

• Water Pump

PN: E684

PN: 6106 4 bbl aluminum

• Exhaust Gaskets

Replacement for MerCruiser, OMC, Crusader, Cobra and Volvo.

### **ENGINE DETAILS**

- Displacement: 5.7L 350 CID
- Horsepower: 270 hp @ 4400 RPM
- Torque: 350 lb-ft @ 3600 RPM
- Accepts Mechanical Fuel Pump
- 12 Bolt Pattern Style for Intake
- 1 Piece Seal

### **ENGINE INCLUDES:**

- Valve Covers
- Composite Timing Cover
- Oil Pan







### 2544-SC

# 1986-Up/5.7L Carbureted **Base Engine\***

Replacement for MerCruiser, OMC, Crusader, Cobra and Volvo.

### **ENGINE DETAILS**

- Horsepower: 270 hp @ 4400 RPM
- Torque: 350 lb-ft @ 3600 RPM
- Accepts Mechanical Fuel Pump
- 1 Piece Seal

### **ENGINE INCLUDES:**

- Brass Lined Aluminum 4-bbl Intake Manifold
- Valve Covers
- Timing Cover
- Harmonic Balancer
- 14" Flywheel
- Water Pump
- Oil Pan

- Exhaust Gaskets PN: 17420
- Spark Plugs PN: MR43T



# 1996-Current / GM 5.7L Long Block

Replacement for MerCruiser, OMC, Crusader, Cobra and Volvo.

### **ENGINE DETAILS**

- Displacement: 5.7L 350 CID
- · Horsepower: 310 hp @ 5000 RPM
- Torque: 380 lb-ft @ 3800 RPM
- 1 Piece Seal
- 9.4:1 Ratio
- 8 Bolt Style Intake Manifold
- Requires Electric Fuel Pump

### **ENGINE INCLUDES:**

- Valve Covers
- Composite Timing Cover
- Oil Pan
- Water Pump
- Harmonic Balancer
- Crankshaft Position Sensor

### YOU MAY ALSO NEED...

 Intake Gaskets PN: 104297

 Spark Plugs PN: 41-101

 Exhaust Gaskets PN: 17420

 Intake Manifold PN: 6107 4 bbl cast iron



### 2541-SC

# 1996-Current / 5.7L Vortec **Base Engine**

Replacement for MerCruiser, OMC, Crusader, Cobra and Volvo.

### **ENGINE DETAILS**

- Displacement: 5.7L 350 CID
- Horsepower: 310 hp @ 5000 RPM
- Torque: 380 lb-ft @ 3800 RPM
- 9.4:1 Ratio
- 1 Piece Seal

• Requires Electric Fuel Pump

### **ENGINE INCLUDES:**

- Valve Covers
- Timing Cover
- 14" Flywheel
- Water Pump
- Harmonic Balancer
- Oil Pan
- Cast Iron 4-bbl Intake Manifold

### **YOU MAY ALSO** NEED...

- Exhaust Gaskets PN: 17420
- Spark Plugs PN: 41-101







### 2541-SCC

# 5.7L Enhanced Base Engine

Replacement for MerCruiser, OMC, Crusader, Cobra and Volvo.

### **ENGINE DETAILS**

- Displacement: 5.7L 350 CID
- Horsepower: 310 hp @ 4800 RPM (carburetor)
- Torque: 370 lb-ft @ 3200 RPM
- Cylinders: 90 Degree V8
- Comp. Ratio: 9.4:1
- Valve Lifters: Hydraulic Roller
- Bore x Stroke: 4.00" x 3.48"
- Intake Manifold: 4 Barrel (Vortec Style)
- Flywheel: 14" (Ring Gear Towards Engine)
- Firing Order: 1-8-4-3-6-5-7-2

- **ENGINE INCLUDES:** • New Long Block (Vortec)
- Water Circulating Pump
- 14" Flywheel
- Electronic Dist. (HEI-Delco)
- Carburetor (Holley / 4150-600 CFM)
- Harmonic Balancer

- Timing Chain Cover
- Oil Pan
- Fuel Pump (Electronic)
- Valve Covers
- Spark Plugs
- Plug Wires
- Coil

### YOU MAY ALSO NEED...

 Exhaust Gaskets PN: 17420



### 6200

# "LS3" GM 6.2L V8 Engine

### **ENGINE DETAILS:**

- Type: 6.2L V-8 (Gen-IV Small Block)
- Displacement: 6162 cc (376.0 ci)
- Compression Ratio: 10.7:1
- Valve Configuration: Overhead Valves (2 valves per cylinder)
- Assembly Site: St. Catharines, Ontario
- Valve Lifters: Hydraulic Roller
- Firing Order: 1-8-7-2-6-5-4-3
- Bore x Stroke: 103.25 x 92 mm
- Fuel System: Port Fuel Injection
- Fuel Type: Premium Fuel Recommended, Not required

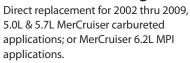
- Engine Orientation: Longitudinal
- Valves Per Cylinder: 2
- Bore Center (mm): 111.76
- Engine Mass: TBD
- Emission Controls: Positive Crankcase Ventilation (PCV)
- Horsepower: 418 hp (312 kW) @ 5400 RPM
- Torque: 424 lb-ft (575 Nm) @ 4600 RPM
- Fuel Shutoff: **OEM Defined**





### 383-340

# 2002-2009/6.2L"Stroker" (377 CID) Base Engine



### **ENGINE DETAILS**

- Displacement: 6.2L 377 CID
- Horsepower: 340 hp @ 4500 RPM
- Torque: 425 lb-ft @ 3600 RPM

- Engine Block
- 6.2L Vortec Cylinder Heads
- Center-bolt Valve Covers
- 5-quart Marine Oil Pan
- Circulation Pump
- · Harmonic Balancer
- Roller Cam & Roller Lifters
- Forged Steel Crankshaft
- · Heavy Duty Rods
- Hypereutectic Pistons



### 454M

# 1991-Current / GM 7.4L Carbureted **MPI Big Block**



GEN VI 454 L29 MPI. This long block engine was used with a GM installed multi-port injection, it is also used in carburetor applications that utilize an electric choke.

### **ENGINE DETAILS**

- Displacement: 7.4L 454 CID
- · Horsepower: 310 hp @ 5000 RPM
- Torque: 404 lb-ft @ 3800 RPM MPI
- L29 Cylinder Head
- 1 Piece Rear Main Seal
- Roller Camshaft
- Oval Port Heads

### **ENGINE INCLUDES:**

- Oil Pan
- Front Timing Cover
- Harmonic Balancer
- Valve Covers

### YOU MAY ALSO NEED...

- Intake Gaskets PN: 17340 Carbureted PN: 17342 EFI
- Exhaust Gaskets PN: 17440
- Spark Plugs PN: MR43LTS
- Intake Manifold PN: 14097092 4 bbl Cast Iron
- Water Pump PN: E1590

### 454R

# 1987-2002/GM 7.4L **High Performance Big Block**



GEN VI 454 High Performance. The best way to distinguish it from other 7.4L engines is that it has rectangular port heads and a high performance camshaft. They are the same heads that are used on the 502 engines.

### **ENGINE DETAILS:**

- Displacement: 7.4L 454 CID
- · Horsepower: 385 hp @ 5200 RPM
- Torque: 450 lb-ft @ 4000 RPM
- High Performance Camshaft
- 1 Piece Rear Main Seal
- Rectangular Port Heads

### **ENGINE INCLUDES:**

- Oil Pan
- Front Timing Cover
- Harmonic Balancer
- Valve Covers

### YOU MAY ALSO NEED...

- Intake Gaskets PN: 17341
- Exhaust Gaskets PN: 17440
- Spark Plugs PN: MR43T
- Water Pump PN: E1590





### 5026-TX

# 1990-2002 / 8.2L "502" Engine

GEN VI 502. This 502 engine is the only true "marine" 8.2L engine. The camshaft is designed for marine use. The engine uses the same intake as the 454 MAG engine.

### **ENGINE DETAILS**

- · Horsepower:
- 415 hp @ 5000 RPM
- Torque:
- 505 lb-ft @ 3800 RPM • Rectangular Port Heads
- An Electric Fuel Pump Must Be Used
- Roller Camshaft

### **INCLUDES:**

- Oil Pan
- Valve Covers
- Timing Cover
- · Harmonic Balancer

- Intake Gaskets PN: 17341
- Exhaust Gaskets PN: 17440
- Spark Plugs PN: MR43T
- Water Pump PN: E1590







# Remanufactured **Marine Engines**

All remanufactured marine engines are completely disassembled and cleaned, wearable parts are automatically replaced. Replacement parts are new and meet or exceed O.E.M specifications. Every engine is then tested for oil pressure, vacuum pressure, temperature, and compression.

# **Chrysler Marine**

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PART#	YEAR	ENGINE	DESCRIPTION
1420	75-90	5.2L	240 HP STD. ROTATION
1421	75-90	5.2L	240 HP REVERSE ROTATION
1422	70-91	5.9L	275 HP STD. ROTATION
1423	76-91	5.9L	275 HP REVERSE ROTATION

### **Ford Marine**

PART#	YEAR	ENGINE	DESCRIPTION
3641	75-87	5.0L	LEFT SIDE DIPSTICK STD. ROTATION, 2M CRANKSHAFT
6064	75-87	5.0L	LEFT SIDE DIPSTICK REVERSE ROTATION 2M CRANKSHAFT
3642	81-96	5.0L	LEFT SIDE DIPSTICK, FLAT TAPPETS STD. ROTATION
3643	91-05	5.0L	LEFT SIDE DIPSTICK, ROLLER TAPPETS STD. ROTATION
6066	81-98	5.0L	HIGH OUTPUT, FLAT TAPPETS, 351W FIRING ORDER 1-3-7-2-6-5-4-8 STD. ROTATION
6068	93-98	5.0L	HIGH OUTPUT, 351W FIRING ORDER, GT40 CYLINDER HEAD, STD. ROTATION
3645	75-98	5.8L	FLAT TAPPET, STD. ROTATION
3646	75-98	5.8L	FLAT TAPPET, REVERSE ROTATION
6071	93-98	5.8L	HIGH OUTPUT, FLAT TAPPETS, GT40 CYLINDER HEAD, STD. ROTATION
6072	71-84	7.5L	STD. ROTATION
6074	85-90	7.5L	STD. ROTATION

### **Chevrolet Marine**

PART#	YEAR	ENGINE	DESCRIPTION
2533	86-87	4.3L	1 PC. REAR SEAL, FLAT TAPPETS
2536	87-92	4.3L	ROLLER TAPPET, MECHANICAL FUEL PUMP 1 POREAL SEAL, NON-BALANCE SHAFT
4751	93-96	4.3L	WITH BALANCE SHAFT - ELECTRIC FUEL PUMP
4751NB	93-96	4.3L	NON BALANCE SHAFT - ELECTRIC FUEL PUMP
2537	96-98	4.3L	ROLLER TAPPET, ( 8 BOLT INTAKE ) ELECTRIC FUEL PUMP - SAE THREADS IN BELL HOUSING
2537M	99-07	4.3L	ROLLER TAPPET, ( 8 BOLT INTAKE ) ELECTRIC FUEL PUMP - METRIC THREADS IN BELL HOUSING
2537A	08-19	4.3L	ROLLER TAPPET, ( 8 BOLT INTAKE ) ELECTRIC FUEL PUMP - METRIC THREADS IN BELL HOUSING, BLOCK #12600234
6050	76-79	5.0L	LEFT SIDE DIPSTICK STD. ROTATION
6052	80-85	5.0L	RIGHT SIDE DIPSTICK STD. ROTATION
6054	87-95	5.0L	RIGHT SIDE DIPSTICK, FLAT TAPPETS STD. ROTATION, (12 BOLT INTAKE)
6057	96-19	5.0L	ROLLER TAPPETS, (8 BOLT INTAKE)
2538	67-79	5.7L	LEFT SIDE DIPSTICK, STD. ROTATION, 2 PC REAR SEAL
2539	67-79	5.7L	LEFT SIDE DIPSTICK, REVERSE ROTATION, 2 PC REAR SEAL
2540	80-85	5.7L	RIGHT SIDE DIPSTICK, STD. ROTATION, 2 PC REAR SEAL
4750	80-85	5.7L	RIGHT SIDE DIPSTICK, REVERSE ROTATION, 2 PC REAR SEAL
2541	96-19	5.7L	ROLLER TAPPETS, (8 BOLT INTAKE)
2542	85-87	5.7L	1 PC. REAR SEAL, EDGE BOLT VALVE COVERS, STD ROTATION
2544	87-96	5.7L	CENTER BOLT VALVE COVERS (12 BOLT INTAKE) STD. ROTATION FLAT CAM
2544R	87-96	5.7L	CENTER BOLT VALVE COVERS (12 BOLT INTAKE) STD. ROTATION ROLLER CAM
2545	87-96	5.7L	CENTER BOLT VALVE COVERS (12 BOLT INTAKE) REVERSE ROTATION, FLAT CAM
2547	71-92	7.4L	MARK IV 2 PC. REAR SEAL STD. ROTATION OVAL PORT INTAKE
2548	71-92	7.4L	MARK IV 2 PC. REAR SEAL REVERSE ROTATION OVAL PORT INTAKE
2549	91-96	7.4L	GEN V 1PC. REAR SEAL, FLAT TAPPETS, ELECTRIC FUEL PUMP, STD. ROTATION
2550	96-04	7.4L	GEN VI, ROLLER TAPPETS, ELECTRIC FUEL PUMP OVAL PORTS, STD. ROTATION, EFI
2550C	96-04	7.4L	GEN VI, ROLLER TAPPETS, ELECTRIC FUEL PUMP OVAL PORTS, STD. ROTATION, CARB
8025	00-09	8.1L	375 HP
8050	00-09	8.1L	420 HP

Eagle Marine Long Block Engines are shipped and assembled with new parts in each engine: Pistons and Pins, Rod Bearings, Timing Gear and Chain, Piston Rings, Main Bearings, Lifters, Freeze Plugs, Camshaft Bearings, Gaskets and Seals, Push Rods, Oil Pump, Valves, Valve Springs, Valve Guides

# Remanufactured Marine Base Engines



# 2537-TC 1996-2007/ 4.3L Carbureted-EFI



### **ENGINE DETAILS**

- Displacement: 4.3L (262 CID)
- Horsepower: 226 hp @ 4800 RPM
- Torque: 265lb-ft @ 4000 RPM
- 1 Piece Rear Main Seal
- Balance-Shaft
- 8 Bolt Pattern Style for Intake Manifold
- · Block Casting #090 or 090M

### **ENGINE INCLUDES:**

- NEW Composite Timing Cover
- **NEW** Valve Covers
- NEW Oil Pan
- NEW Water Pump
- NEW Gasket Set

# 2537-TM 1996-2007/ **4.3L MPI**



### **ENGINE DETAILS**

- Displacement: 4.3L (262 CID)
- Horsepower: 226 hp @ 4800 RPM
- Torque: 265lb-ft @ 4000 RPM
- 1 Piece Rear Main Seal
- Balance-Shaft
- 8 Bolt Pattern Style for Intake Manifold
- · Block Casting # 14099090M

### **ENGINE INCLUDES:**

- NEW Composite Timing Cover
- NEW Crankshaft Position Sensor
- NEW Valve Covers
- NEW Oil Pan
- **NEW** Water Pump
- NEW Gasket Set

### 2537-TA

# 2008-2015/4.3L Carbureted-EFI-MPI

### **ENGINE DETAILS**

- Displacement: 4.3L (262 CID)
- Horsepower: 226 hp @ 4800 RPM
- Torque: 265lb-ft @ 4000 RPM
- 1 Piece Rear Main Seal
- Balance-Shaft
- 8 Bolt Pattern Style for Intake Manifold
- · Block Casting #12600234

- NEW Cast Aluminum Timing Cover
- NEW Crankshaft Position Sensor
- NEW Valve Covers
- NEW Oil Pan
- **NEW** Water Pump
- NEW Gasket Set

# EAGLE ENGINE SALES REMANUFACTURED MARINE BASE ENGINES

2537-2V

# 1996-Current /4.3L Base Engine



Replaces 1996 and up MerCruiser, OMC, and Volvo.

### **ENGINE INCLUDES:**

- 2 Barrel Intake Manifold
- Harmonic Balancer
- Composite Timing Cover • Water Pump
- Valve Covers
- · Block Casting #090 or 090M

### YOU MAY ALSO NEED...

- Exhaust Gaskets PN: 17410
- Spark Plugs PN: 41-101

### 2537-4V

# 1996-Current /4.3L Base Engine



Replaces 1996 and up MerCruiser, OMC, and Volvo.

### **ENGINE INCLUDES:**

• 4 Barrel Intake Manifold

Valve Covers

- Harmonic Balancer
- Composite Timing Cover
- Water Pump
- Exhaust Gaskets PN: 17410

YOU MAY ALSO NEED...

- Spark Plugs
- PN: 41-101





### 2537-MPI

# 2008-2015/4.3L **MPI Base Engine**

### **ENGINE INCLUDES:**

- Remanufactured Long Block (Vortec)
- Cast Aluminum Timing Cover
- Valve Covers
- Harmonic Balancer
- Water Pump
- Fuel Rail
- PFI Intake
- Throttle Body
- Oil Pan
- Injectors
- Filter Not Included
- · Block Casting # 12600234

- Exhaust Gaskets PN: 17410
- Spark Plugs PN: 41-101



### 6057T

# 1996-Current/GM 5.0L Long Block



Replacement for MerCruiser, OMC, Crusader, Cobra and Volvo.

### **ENGINE DETAILS**

- Displacement: 5.0L 305 CID
- Horsepower: 250 hp @ 4400 RPM
- Torque: 305 lb-ft @ 3600 RPM
- 1 Piece Seal
- Vortec Heads
- 8 Bolt Style Intake Manifold

### **ENGINE INCLUDES:**

- Valve Covers
- Timing Cover
- Harmonic Balancer
- Water Pump
- Oil Pan
- Crankshaft Position Sensor

### YOU MAY ALSO NEED...

• Intake Gaskets

PN: 104297

• Exhaust Gaskets PN: 17420

• Spark Plugs

PN: 41-101

• Intake Manifold

PN: 6107 4 bbl carb.





### 6057-SC

# 1996-Up/5.0L **Carbureted Base Engine**



Replacement for MerCruiser, OMC, Crusader, Cobra and Volvo.

### **ENGINE DETAILS**

- Displacement: 5.0L 305 CID
- Horsepower: 250 hp @ 4400 RPM
- Torque: 305 lb-ft @ 3600 RPM
- 1 Piece Seal
- Vortec Heads

### **ENGINE INCLUDES**

- Valve Covers
- Timing Cover
- Harmonic Balancer
- 14" Flywheel
- Water Pump
- Oil Pan
- Cast Iron 4-bbl Intake Manifold

### RELATED PARTS:

• Exhaust Gaskets PN: 17420

## EAGLE ENGINE SALES REMANUFACTURED MARINE BASE ENGINES

### 2544T

# 1986-1995/ **GM 5.7L Long Block**

Replacement for MerCruiser, OMC, Crusader, Cobra and Volvo.

### **ENGINE DETAILS**

- Displacement: 5.7L 350 CID
- Horsepower: 270 hp @ 4400 RPM
- Torque:
- 350 lb-ft @ 3600 RPM
- 1 Piece Seal
- 12 Bolt Pattern Style for Intake
- Accepts Mechanical **Fuel Pump**

### **ENGINE INCLUDES:**

- Valve Covers
- Timing Cover
- Oil Pan

## YOU MAY ALSO NEED...

- Intake Gaskets PN: 17320
- Exhaust Gaskets PN: 17420
- Spark Plugs PN: MR43T
- Water Pump PN: E684
- Intake Manifold PN: 6106 4 bbl aluminum





### 2541T

# **1996-Current** / **GM 5.7L Long Block**

Replacement for MerCruiser, OMC, Crusader, Cobra and Volvo.

### **ENGINE DETAILS**

- Displacement: 5.7L 350 CID
- Horsepower: 310 hp @ 5000 RPM
- Torque: 380 lb-ft @ 3800 RPM
- 1 Piece Seal
- 9.4:1 Ratio
- 8 Bolt Style Intake Manifold
- Requires Electric Fuel Pump

### **ENGINE INCLUDES:**

- Valve Covers
- Composite Timing Cover
- Oil Pan
- Water Pump
- Harmonic Balancer
- · Crankshaft Position Sensor



- Intake Gaskets PN: 104297
- Exhaust Gaskets PN: 17420
- Spark Plugs PN: 41-101
- Intake Manifold PN: 6107
- 4 bbl Cast Iron

### 2544T-SC

# 1986-Up/5.7L **Carbureted Base Engine\***



Replacement for MerCruiser, OMC, Crusader, Cobra and Volvo.

### **ENGINE DETAILS**

- Horsepower: 270 hp @ 4400 RPM
- Torque: 350 lb-ft @ 3600 RPM
- Accepts Mechanical Fuel Pump
- 1 Piece Seal
- 12 Bolt Style Intake Manifold

### **ENGINE INCLUDES:**

- NEW Cast Iron 4-bbl Intake Manifold
- NEW Valve Covers
- NEW Timing Cover
- NEW Harmonic Balancer
- NEW 14" Flywheel
- **NEW** Water Pump
- NEW Oil Pan

### YOU MAY ALSO NEED...

• Exhaust Gaskets PN: 17420

 Spark Plugs PN: MR43T



### 2541T-SC

# 1996-Current /5.7L Vortec **Base Engine**

Replacement for MerCruiser, OMC, Crusader, Cobra and Volvo.



### **ENGINE DETAILS**

- Displacement: 5.7L 350 CID
- Horsepower: 310 hp @ 5000 RPM
- Torque: 380 lb-ft @ 3800 RPM
- 9.4:1 Ratio
- 1 Piece Seal
- Requires Electric Fuel Pump
- 8 Bolt Style Intake Manifold

### **ENGINE INCLUDES:**

- NEW Cast Iron 4-bbl Intake Manifold
- NEW Valve Covers
- NEW Timing Cover
- NEW 14" Flywheel
- NEW Water Pump
- NEW Harmonic Balancer • NEW Oil Pan

### YOU MAY ALSO NEED...

Exhaust Gaskets

PN: 17420 Spark Plugs PN: 41-101

# 2002-2009/6.2L"Stroker" (377 CID) Base Engine

Direct replacement for 2002 thru 2009. 5.0L & 5.7L MerCruiser carbureted applications; or MerCruiser 6.2L MPI applications.

### **ENGINE DETAILS**

- Displacement: 6.2L 377 CID
- · Horsepower: 340 hp @ 4500 RPM
- Torque: 425 lb-ft @ 3600 RPM

- Engine Block
- 6.2L Vortec Cylinder Heads
- Center-bolt Valve Covers
- 5-quart Marine Oil Pan
- Circulation Pump · Harmonic Balancer
- Roller Cam & Roller Lifters
- Forged Steel Crankshaft
- Heavy Duty Rods
- Hypereutectic Pistons





2537-LVI

# 2015-2021 4.3L (LVI) **Direct Injection**



Block Casting #12633129

### **ENGINE DETAILS**

- Displacement: 4.3L 262 CID
- Horsepower: 285 hp @ 5300 RPM
- Torque: 305 lb-ft @ 3900 RPM

### **ENGINE INCLUDES**

- Oil Pump
- Gasket Set
- Timing Cover
- Valve Covers



6000-LQ4 2000-2008 6.0L (LQ4)



2003-2008 6.0L (LQ9)

### **ENGINE DETAILS**

- Displacement: 6.0L 364 CID
- Horsepower: 345-360 hp @ 5400 RPM
- Torque: 365-380 lb-ft @ 4200 RPM



### **ENGINE INCLUDES**

- Oil Pump
- Gasket Set



### 53L83

# 2014-2019 5.3L (L83) **Direct Injection**

• Displacement: 5.3L 325 CID

**ENGINE DETAILS** 

- Horsepower: 355 hp @ 5600 RPM
- Torque: 382 lb-ft @ 4100 RPM



### **ENGINE INCLUDES**

- Oil Pump
- Gasket Set



# 6000-LY6 (LY6) VVT 2007-2011

### ENGINE DETAILS

- Displacement: 6.0L 364 CID
- Horsepower: 360 hp @ 5400 RPM
- Torque: 380 lb-ft @ 4200 RPM

# 6000-L96 (L96) VVT

2011-2020

- Valve Covers
- Timing Cover
- · Oil Pan\*
- \* Transfer of original oil pan and pick-up tube may be required.





# 2549TC

# 1991-1995/ 7.4L Big Block **GEN V**



### **ENGINE DETAILS**

- Displacement: 7.4L 454 CID
- Horsepower: 330 hp @ 5000 RPM
- Torque: 390 lb-ft @ 3800 RPM
- 1 Piece Rear Main Seal
- Flat Camshaft
- Oval Port Heads

### **ENGINE INCLUDES:**

- Oil Pan
- Front Timing Cover
- Valve Covers

### 2549

### **ENGINE INCLUDES:**

• Oil Pump and Gasket Set

### 2550TC

# **1996-Current / GM 7.4L Carbureted GEN VI**

### **ENGINE DETAILS**

- Displacement: 7.4L 454 CID
- Horsepower: 330 hp @ 5000 RPM
- Torque: 404 lb-ft @ 3800 RPM
- 1 Piece Rear Main Seal
- Roller Camshaft
- Oval Port Heads

### **ENGINE INCLUDES:**

- Oil Pan
- Front Timing Cover
- Valve Covers

### 2550C

### **ENGINE INCLUDES:**

• Oil Pump and Gasket Set



### 2550TM

# **1996-Current** / **GM 7.4L MPI GEN VI**



Also used in carburetor applications that utilize an electric choke.

### **ENGINE DETAILS**

- Displacement: 7.4L 454 CID
- Horsepower: 310 hp @ 5000 RPM
- Torque: 404 lb-ft @ 3800 RPM MPI
- L29 Cylinder Head
- 1 Piece Rear Main Seal
- Roller Camshaft
- Oval Port Heads

### **ENGINE INCLUDES:**

- Oil Pan
- Front Timing Cover
- Valve Covers

### 2550

### **ENGINE INCLUDES:**

• Oil Pump and Gasket Set



# 2001-Current/GM 8.1L **375 Horsepower**

Replacement for Volvo Penta, Indmar, MerCruiser.

### **ENGINE DETAILS**

- Displacement: 8.1L 496 CID
- Horsepower: 375 hp @ 3200 RPM
- Torque: 450 lb-ft @ 4000 RPM
- Compression Ratio: 9.1:1
- Roller Camshaft

### **ENGINE INCLUDES:**

- Oil Pan
- Front Timing Cover
- Valve Covers
- Circulation Pump



# **2001-Current/GM 8.1L 420 Horsepower**

Replacement for Volvo Penta, Indmar, MerCruiser.

### **ENGINE DETAILS**

- Displacement: 8.1L 496 CID
- Horsepower: 420 hp @ 5000 RPM
- Torque: 503 lb-ft @ 4000 RPM
- Compression Ratio: 9.1:1
- Roller Camshaft

- Oil Pan
- Front Timing Cover
- Valve Covers
- Circulation Pump







# Warranty

THIS LIMITED WARRANTY IS IN LIEU OF AND EXCLUDES ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

### COMPLETE ASSEMBLY/LONG BLOCK

MARINE ENGINES (New and Remanufactured) are warranted for 12 months with unlimited hours for pleasure craft, and six months or 500 hours for commercial use.

MARINE PERFORMANCE ENGINES (New and Remanufactured) are warranted on a start-up basis only against manufactured defects.

### RACE AND/OR HOT ROD APPLICATIONS are excluded from any and all warranty coverage regardless of cause.

(A) Warranty service is available by calling 1-800-811-9328 Monday through Friday during the hours of 7:00 a.m. to 5:00 p.m. Central Std. Time. No repair of the product will be covered by this warranty without the specific prior knowledge and consent of Eagle Engine. Return of defect shall be made to Eagle within thirty (30) days of discovery and prior to the expiration of the warranty.

(B) Eagle will, at its option, repair, replace or refund any Eagle product which is determined to be defective in material or workmanship, upon receipt of product, via pre-paid shipment to: Eagle Engine

(C) Eagle's liability under this limited warranty, for the cost of labor for removal and reinstallation of any engine which is found to be defective in material or workmanship and which is repaired or replaced is limited to the labor expense determined from hours at flat rate of \$50.00 per hour. Eagle's liability for parts replacement is limited to only jobber cost of parts (i.e. gasket kit, oil pump, etc.). In no event shall the total amount of labor cost exceed \$750.00. A \$100.00 crane allowance will be allowed on cabin cruisers 24 feet or longer, in addition to the limitation of labor costs.

(D) This warranty is also expressly in lieu of all other obligations or liabilities, including liability for indirect incidental, consequential or special damages or any other economic loss with respect to the sale or use of the items warranted. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or exclusions may not apply to you.

(E) This warranty does not apply to normal maintenance or adjustments, normal wear due to working conditions, failure of associated parts, components and assemblies not included in the sale of the product, products which have been damaged by improper installation, accident, misuse, or neglect or which have been repaired or altered by someone other than Eagle Engine or its authorized representative, or to products used outside specified application including marine, stationary uses, propane conversion, or to products which are not operated in accordance with the printed instructions of seller or which have been operated beyond the rated capacity of the product; or to products damaged by overheating and/or improper lubrication.

(F) This warranty is a fully integrated document consisting of the entire scope of the warranty to original purchaser and no agent, employee or representative of seller has any authority to bind seller to any affirmation, representation or warranty concerning the products unless said affirmation, representation or warranty is specifically included within this document. There shall be no oral modifications to this warranty and any legal rights, and you may also have other rights which may vary from state to state.

### WHAT IS NOT COVERED BY WARRANTY

- (1) Shop supplies used in performing warranty work (i.e. rags, sealants, lubricants, etc.)
- (2) Incidental and consequential damages (storage charges, telephone or rental charges of any type, inconvenience or loss of time or income).
- (3) Minor adjustments and tune-ups; including checking, cleaning or adjusting spark plugs carburetor setting, filters, belts, controls and checking lubrication.
- (4) Failure caused by neglect, lack of maintenance, accident, abnormal operation, improper installation, improper preparation, improper winterization, improper dealer set-up or improper service or normal wear and tear.
- (5) Haul-out, launch, towing charges; removal and/or replacement of boat partitions or material because of boat design for necessary access to the product.
- (6) Transportation charges and/or travel time.
- (7) Service requested by customer other than that necessary to satisfy the warranty obligation
- (8) Use of other than Eagle Engine Sales, Inc. authorized replacement parts and labor to install these parts when making warranty repairs.
- (9) Oil, lubricants or fluids used in normal
- (10) Participation in or preparing for racing or other competitive activity.
- (11) Starter motors and/or armatures or field coil assembly, which are damaged from excessive cranking, condensation, or submersion.
- (12) Water entering the engine via the intake or exhaust system or submersion.
- (13) Use of fuels and lubricants that are not suitable for use with or on the product.
- (14) Failure of any parts caused by lack of cooling water, which results from starting motor out of water or foreign materials blocking intake
- (15) Air freight, next-day or second-day air, or any special delivery fees, unless authorized by Eagle Engine Sales, Inc. prior to ordering of parts.
- (16) Certain parts may be tested on receipt by Eagle Engine Sales, Inc. Parts found to be free of defects will be returned to the dealer and no credit will be issued. If the part has already been credited, the dealer account will be debited.
- (17) A heat tab is a metal disk with a special center material that is designed to melt, distort, or dimple if the engine exceeds a safe operating temperature. The warranty is void if the heat tab is missing, melted distorted or dimpled in any way.

### **ENGINE OIL REQUIREMENTS**

Eagle Engine Sales, Inc. recommends Pennzoil Marine 15W-40 Marine Oil. If Pennzoil is not available, any 15W40 oil meeting the API specifications of SJ/CH4/CG4 is acceptable. If engine is to be used in conditions below 20°F (-7°C) use 10W30 API SI/CD motor oil

### SYNTHETIC OIL

Synthetic oil that meets our requirements of 15W40 SJ/CH4/CG4 is acceptable to use after 100 hours of operation with the recommended conventional oil. . The use of synthetic oil does not change the requirement of 50 hour oil change intervals.

### EAGLE ENGINE SALES, INC. GENUINE MARINE ENGINES

Recommended initial start-up and break in procedures

### Before Initial Start-up

- 1. Prime Oil Pump (see enclosed).
- 2. Check Oil level.
- 3. Check Fuel quality and prime the system to avoid unnecessary cranking.
- 4. Be sure the distributor is properly installed and the timing has been statically set to minimize cranking during initial start-up.

### Initial start-up (prior to installation in the boat)

- 1. Verify proper oil pressure.
- 2. Verify proper cooling/water flow. Cooling system must be bled of all air prior to operation.
- 3. Check ignition timing. Set engine speed to 1,500 r.p.m. for a period of 15 minutes, to insure proper break-in of the camshaft and valve train.
- 4. Check for possible water, oil or fuel leaks (prior to installation in boat).

The break-in period of your Eagle Engine Sales, Inc. engine is the first 25 hours of operation. Proper engine break-in is essential to achieve maximum performance and longevity. During the break-in period, the following guidelines must be followed:

- 1. Do not operate the engine below 1,500 r.p.m. for extended periods of time for the first 10 hours of operation.
- 2. Do not operate the engine at any one speed for extended periods of time.
- 3. Do not exceed 3/4 throttle during the first 10 hours of operation. During the next 15 hours. intermittent periods of no more than 5 minutes maximum of wide-open throttle are acceptable.
- 4. Avoid full throttle acceleration from idle speed.
- 5. Allow engine to come to full operating temperature before operating at full throttle
- 6. Be sure the engine is able to obtain the rated r.p.m. at wide open throttle. Over or under propping will cause severe damage and shorten engine life. Check the manufacture recommendation for this specification.

### Recommended 25-Hour Inspection

After the first 25 hours of operation, it is recommended that your Eagle Engine Sales, Inc. marine engine be given an inspection. You should make an appointment with your dealer to perform the necessary checks and adjustments to ensure proper engine performance. The following maintenance should be performed.

- 1. Change oil and filter.
- 2. Ignition Systems inspected adjust timing and verify ignition advance at wide open throttle.
- 3. Check carburetor adjustments.
- 4. Check engine alignment.
- 5. Inspect accessory drive belts and tension.
- 6 Check all fluids
- 7. Check throttle and shift cable adjustments and check the ease of movement.
- 8. Inspect the cooling system; check all hoses and hose clamps.
- 9. Inspect the entire Exhaust System for leaks, damage, deterioration, or restrictions
- 10. Inspect the entire engine for loose, missing, or damaged parts. Pay close attention to the engine mounts, alternator, and mounting fasteners.

Note: Eagle Engine Sales, Inc. assumes no responsibility for the costs related to the 25-hour inspection. This is the customer's responsibility.

# REMANUFACTURER'S RESPONSIBILITIES AND

The liability of re-manufacturer under this warranty is limited solely to the repair or replacement of defective parts or workmanship, except as otherwise may be provided by applicable state law, re-manufacturer shall not be liable for any incidental, special, consequential or exemplary damages, or for any service not expressly provided for herein, relating to or arising from failure of the engine or its internal parts.

### PURCHASER'S RESPONSIBILITIES IN THE EVENT OF ANY ENGINE PROBLEM WITHIN THE WARRANTY PERIOD:

(A) WHO TO CONTACT: Contact the seller of the engine. The seller is the administrator of the warranty and will contact the re-manufacturer. You will be referred back to your installer or to a repair facility. (The seller is the business from which the engine was purchased.)

If you are in another town or state, likewise contact the seller. You will be directed to an approved repair facility near you.

(B) PRIOR APPROVAL: All warranty repairs, including any replacement parts or labor charges, must have prior approval of remanufacture. It is the seller's responsibility to contact the remanufacture in event of a warranty problem. Your failure to contact the seller to obtain prior approval for any warranty repair will void the owner's warranty.

(C) RETURN OF PARTS: Claims for repair work must be substantiated with defective parts and work order. Upon arrival at re-manufacturer's factory, all claimed defective merchandise is inspected. Credit will be allowed providing that the engine or part is defective in material and/or workmanship—and is within the warranty period.

(D) AUTHORIZED REPAIRS: Any repair that has been authorized by remanufacture must be guaranteed by the dealer making the repair. Repairs or replacement do not extend the warranty period beyond the time period of the original purchase.

Should you encounter a problem in the administration of your warranty, call our Customer Service Department for assistance. Please have the following information ready: Engine Part Number, Production Number, Installation Date, Hours on engine in use and nature of problem.

Hours: 7:00 a.m. - 5:00 p.m. Central Standard Time



275 Commonwealth Drive Carol Stream, IL 60188



TOLL FREE 1-800-811-9328

www.eagleenginesales.com